



# TUBE FLARING TOOL AF98-2057

This 45 Degree tool will work with 3/16" and 4.75mm tubing. Single or double flare tubing in hard to access areas on vehicles or onsite.



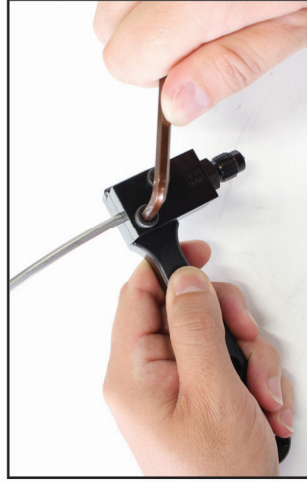
**STEP 1:** Screw in the STOP adapter completely until hex bottoms out against tool.



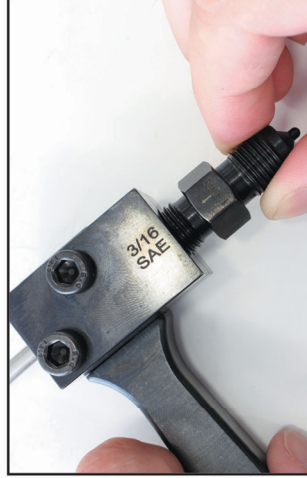
**STEP 2:** Using the 5mm allen key supplied, unscrew the 2 x 5mm SHCS half a turn.



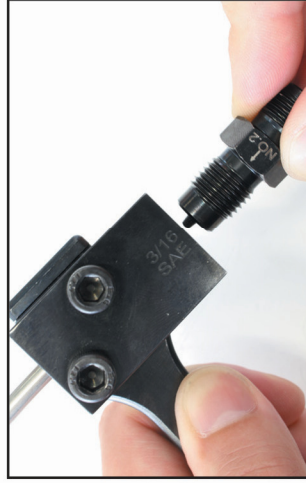
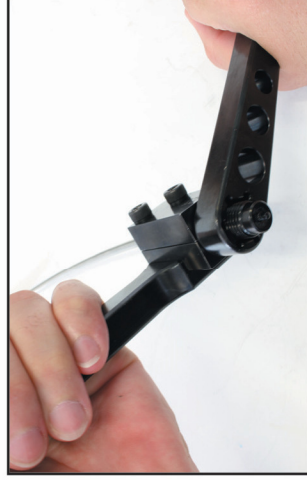
**STEP 3:** Insert hardline until it bottoms out against the STOP.



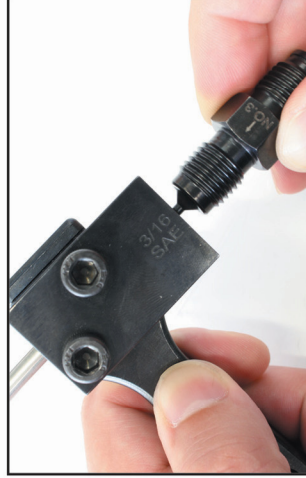
**STEP 4:** Tighten the 2 x 5mm SHCS.



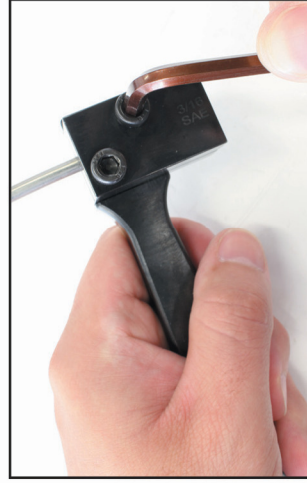
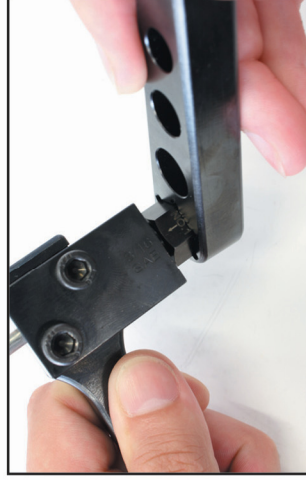
**STEP 5:** Remove the STOP adapter and screw in the number 1 adapter and tighten with wrench.



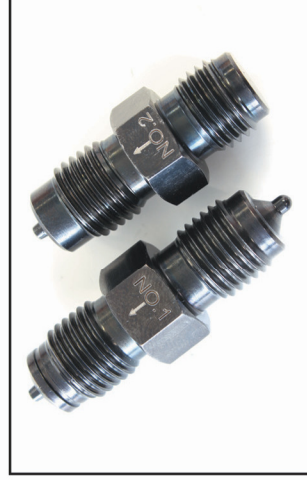
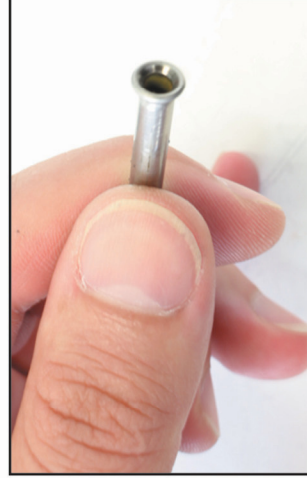
**STEP 6:** Remove the number 1 adapter and screw in the number 2 adapter and tighten with wrench.



**STEP 7:** Remove the number 2 adapter and screw in the number 3 adapter and tighten with wrench.



**STEP 8:** Remove the number 3 adapter and loosen the 2 x 5mm SHCS and remove hardline with double flare!



**NOTE:** Adapters are marked on the side.