



# AEROFLOW LS SERIES BELT TENSIONER

## AF64-4031 / AF64-4031BLK installation instructions

*WARNING! These instructions must be read and fully understood before beginning installation. Failure to follow these instructions may result in poor performance, vehicle damage, personal injury or death. If these instructions are not fully understood installation should not be attempted.*

### **INSTALLATION INSTRUCTIONS:**

1. Release belt tension from standard tensioner and remove belt.
2. Install AEROFLOW tensioner with provided mounting bolts and tighten the lower bolt first to 37 ft-lb / 50 Nm , then the upper bolt to 37 ft-lb / 50 Nm.
3. Re-fit the belt and install over the fixed idler pulley last.
4. Use a torque wrench to apply 25 ft-lb / 35 Nm of belt tension. A square hole is provided to accept a 3/8" drive torque wrench.
5. Tighten the locking bolt to 40 ft-lb / 55 Nm.
6. Periodically check belt tension and adjust if necessary. This is more crucial when a new belt is used.
7. Happy Motoring!

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