



Installation instructions High Mount Power Steering Bracket

Suits Small block Chevy - passenger side high mount P/S pump with long water pump

Part No AF64-4011 & AF64-4011BLK

Congratulations on your AeroFlow purchase. This bracket has been designed to work on small block Chevy engines that are fitted with GM style saginaw power steering pump (RPC part number R3913) and aluminium long water pump (Weinand 9240) also a double groove top pulley (RPC R9483POL) and a 3 groove bottom pulley (RPC R9486POL) an option is also a polished power steering pulley (RPC R8848). They will work with other configurations but will require some modifications to fit your individual requirements. These brackets can also be used with serpentine pulleys or Gilmer style pulleys but will require modifications and custom fitment. For further information on all AeroFlow products and range go to www.aeroflowperformance.com

NOTE: Belt should be tightened by sliding pump up on slide in bracket while hex head bolts are loose. Rose Joint adjuster should only be used to tighten belt very small amounts. Avoid over adjustment as it will twist front of pump and cause damage to power steering pump and misalign belt.



1. Remove threaded stud from rear of power steering pump



2. Fit L shape bracket to back of power steering bracket using button head fastener supplied.



3. Remove top bolt on water pump.



4. Fit threaded studs supplied to water pump hole and top hole on face of head. Use short stud on head (50mm) and long stud on water pump (64mm).



5. Fit threaded bushes to studs. Short one on the water pump and long bush to the head.



6. pic of bushes fitted to head and water pump.



7. Fit power steering bracket to the bushes using cap screw bolts.



8. Position power steering pump into bracket and insert slide washer between pump and bracket.



9. Secure power steering pump with slide washer and hex head bolt into front of bracket.



10. Slide thick washer between head and L bracket in line with threaded bolt hole on head.



11. Fasten L bracket with thinner washer and hex head bolt.



12. Secure rose joint adjuster to bottom hole on power steering pump with hex head bolt. Be sure to use thinner washer between pump and joint as spacer.



13. Fasten other side of adjuster to threaded hole on bottom of water pump.



14. Fit pulley and belt and slide pump up on slider till belt is tight then tighten all hex headed bolts.



15. Finished installation should look like this. See front for tightening instructions.